# **SAFETY RECALL NOTICE**



**Bombardier Recreational Products Inc.** 

565 de la Montagne Street Valcourt, Québec, Canada JOE 2L0 T 450.532.2211 F 450.532.5133

www.brp.com

Date: January 23, 2007

Dear Sea-Doo® Dealer,

# This notice is sent to you in accordance with the requirements of the Federal Boat Safety Act and other applicable laws.

#### What is the reason for this notice?

In cooperation with Transport Canada and the U.S. Coast Guard, Bombardier Recreational Products Inc. and BRP US Inc. ("BRP") are conducting a voluntary safety recall of certain 2007 Sea-Doo models, as specified in the attached Safety Campaign Bulletin 2007-X.

#### What is the problem?

On some watercrafts, the bolt securing the steering cable to the steering stem arm maybe be improperly installed and could allow the steering cable to disconnect from the steering stem arm. If this occurs, it may result in a sudden loss of steering and possible collision with another vessel or with a fixed or floating object. This situation can potentially cause serious injuries or even death to rider or bystander.

#### What will BRP do?

BRP has already sent a Safety Recall letter to all known registered owners of these watercrafts in North America. This letter urges that the owners immediately stop using their watercraft and contact their authorized BRP Sea-Doo dealer in order to have their watercraft inspected and repaired. Also, BRP sent a Safety Recall letter to all Sea-Doo dealers and posted this notice and attached Safety Campaign Bulletin on its BOSSWeb dealer website (www.bossweb.com).

#### What should you do?

- 1) Do not deliver any involved watercraft before doing the repair.
- 2) Contact all of your customers who have purchased this product. You must inform them about the foregoing and you must request that they immediately stop using their watercraft and that they make an appointment to get their watercraft repaired.
- 3) Follow all instructions provided in the attached Safety Campaign Bulletin 2007-1.

### If you have questions.

If you have questions about this notice, please call:

- In USA: 1-800-366-6992
- In Canada: 1-800-361-9980

We apologize for any inconvenience this may cause you. Thank you for your immediate attention to this matter.

Sincerely,

After Sales Service Department Bombardier Recreational Products Inc. Ski-Doo Lynx Sea-Doo Evinrude Johnson Rotax Can-Am



 $\Delta$  WARNING: All involved customers must be notified, all involved units must be corrected as per instructions herein.

Date: <b>Jan</b>	Campaign no.: uary 23, 2007 Subject: Steer	: 2007–0001 ring Cable Stem Arm Bolt	No. <b>2007-1</b>
YEAR	MODEL	MODEL NUMBER	SERIAL NUMBER
	GTX <sup>+</sup> 4-TEC ®	147A	See attached list
	GTX WAKE™	267A	
	GTX Limited®	187A	
2007	GTI™SE	247A/307A	
2007	GTI	237A/257A	
	RXP®	217A/217C/287A/287C	
	RXT®	177A/177C	
	Note: No International Models Involved.		
GTX is a tr	ademark of Castrol Ltd used under licer	nce.	

# PROBLEM

On some vehicles, the bolt securing the steering cable to the steering stem arm may be improperly installed and could allow the steering cable to disconnect from the steering stem arm. If this occurs, it may result in a sudden loss of steering and possible collision with another vessel or with a fixed or floating object. This situation can potentially cause serious injuries or even death to rider or bystanders.

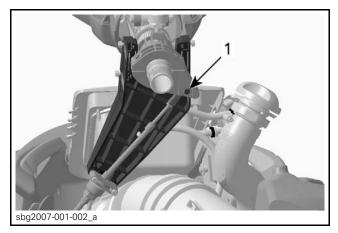
# SOLUTION

Locate steering cable stem arm bolt and ensure it is properly installed and torqued.

**NOTE:** No part should be required to perform this campaign. In the unlikely event where the steering cable stem arm bolt (P/N 211 000 081) was improperly installed and lost in the hull along with the elastic nut (P/N 232 561 600), claim these parts under normal warranty (claim type 01).

# PROCEDURE

• Open front storage cover and remove storage bin to give access to the steering cable stem arm bolt.



- Using a flashlight, locate the steering cable stem arm bolt [1] through the storage bin opening.
- Turn the steering handle bar to help you locate the bolt and to provide a direct access.

- Using an extension if necessary, torque the steering cable stem arm bolt to 4 N•m (35 lbf•in).
  When torquing ensure the bolt does not turn freely.
- Re install storage bin and close front storage cover.

# WARRANTY

Campaign Number	2007-0001
Claim Type	Campaign Claim
Action	Repair
Flat Rate	0.3 hr

For claiming procedure, refer to the *DEALER/DISTRIBUTOR WARRANTY GUIDE*.

## Model: 147A

From 022407 to 022510 From 022512 to 022543 From 022545 to 022554 From 022556 to 022558 From 022560 to 022589 From 022591 to 022593 From 022595 to 022606

## Model: 177A

052480 From 052669 to 052684 From 052686 to 052704 From 052706 to 052868

### Model: 177C

From 052870 to 052939 From 052941 to 053019 From 053021 to 053049

### Model: 187A

022400 From 023005 to 023118 From 023120 to 023128 From 023130 to 023178 From 023180 to 023201

## Model: 217A

039309 From 039312 to 039364 From 039366 to 039405 From 039407 to 039409 From 039411 to 039438

## Model: 217C

From 039156 to 039204 From 039206 to 039308

## Model: 237A

From 000945 to 001042 From 001044 to 001092 From 001094 to 001118 From 001120 to 001124 From 001126 to 001138 From 002251 to 002254 002258 002262 002275 002301 From 002303 to 002304 From 002307 to 002308 002327 002329 002333 002336 002340 From 002342 to 002344 002346 002348 From 002350 to 002351 From 002353 to 002356 From 002358 to 002360 From 002362 to 002381 002383 002385 002387 From 002389 to 002399 From 002401 to 002410 From 002412 to 002414 002416 From 002418 to 002425 From 002428 to 002429 002432 002435 From 002438 to 002439 From 002441 to 002443 From 002445 to 002465 From 002467 to 002504 From 002506 to 002523 From 002526 to 002543 From 002546 to 002555 From 002557 to 002582 From 002584 to 002590 From 002592 to 002594 From 002596 to 002601 002606 002609 From 002612 to 002614 From 002620 to 002628 From 002630 to 002640 From 002642 to 002686 From 002688 to 002689 From 002691 to 002760 From 002762 to 002765 From 002767 to 002777 From 002779 to 002815 From 002817 to 002819 002821 From 002823 to 002824 From 002826 to 002834 From 002838 to 002839 From 002841 to 002845 002850 From 002852 to 002853 002855 002857 002860 From 002864 to 002866 From 002868 to 002871 002874 From 002876 to 002885 From 002887 to 002894 From 002897 to 002898 From 002900 to 002902 From 002905 to 002906 From 002908 to 002909 From 002916 to 002919 002924 002985 003008 From 003010 to 003011 003036 003038 003040 From 003042 to 003044 003046 From 003049 to 003085 From 003087 to 003117 Model: 247A From 001222 to 001430 From 001432 to 001463 From 001465 to 001482 From 001484 to 001492 From 003118 to 003120 From 003122 to 003124 From 003126 to 003170 From 003172 to 003216 From 003218 to 003331 From 003333 to 003350 From 003352 to 003387 From 003389 to 003506 From 003508 to 003553 From 003555 to 003568 From 003570 to 003597 From 003599 to 003623 From 003625 to 003651 From 003653 to 003655 003657 From 003659 to 003674 From 003676 to 003682 From 003685 to 003695 From 003697 to 003698 From 003700 to 003701 From 003703 to 003705 From 003709 to 003710 From 003714 to 003716

From 003718 to 003719 From 003722 to 003723 003729 From 003731 to 003735 From 003737 to 003747 From 003750 to 003751 003753 003755 003757 003784

## Model: 247A (cont'd) Model: 247A (cont'd) 003818 From 003851 to 003852 003856 From 003858 to 003861 003864 003868 003870 From 003875 to 003876 003878 From 003880 to 003886 003888 From 003890 to 003891 003893 003895 From 003901 to 003908 003910 003913 003915 From 003920 to 003921 003924 003928 From 003930 to 003934 From 003936 to 003939 From 003941 to 003943 003946 From 003948 to 003949 003951 From 003954 to 003958 003964 003966 003971 From 003976 to 003977 From 003979 to 003981 From 003983 to 003984 003987 From 003993 to 003994 From 003996 to 003998 004000 004185

Model: 257A

From 000844 to 000885 From 000887 to 000905 From 000907 to 000944 From 001886 to 001889 From 001891 to 001895 From 001897 to 001902 001904 From 001906 to 001920 From 001922 to 001932 From 001934 to 001940 From 001942 to 001945 From 001947 to 001949

#### **Model: 257A (cont'd)** From 001951 to 001961

From 001951 to 001961 From 001963 to 001968 From 001970 to 001973 From 001975 to 001978 001981 001983 001988 From 001990 to 001993 From 001995 to 001996

# Model: 267A

From 022805 to 022882 022884 From 022886 to 022908 From 022910 to 023004

# Model: 287A

038790 From 038868 to 038895 From 038898 to 038947

# Model: 287C

From 038796 to 038807 From 038809 to 038826 From 038828 to 038867

# Model: 307A

000751 From 001493 to 001779

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www.brp.com

«SEQ\_NO» «SERNR» «MODEL\_YR» «CMP\_NO» «NAME2» «NAME1» «STREET» «PO\_BOX1» «CITY» «REGION» «ZIP» «COUNTRY»

Date: January 23, 2007

Dear Sea-Doo® Owner,

# This notice is sent to you in accordance with the requirements of the Federal Boat Safety Act and other applicable laws.

#### What is the reason for this notice?

In cooperation with Transport Canada and the U.S. Coast Guard, Bombardier Recreational Products Inc. and BRP US Inc. ("BRP") are conducting a voluntary safety recall of certain 2007 Sea-Doo models. Our records indicate that you are the owner of a potentially affected watercraft.

#### What is the potential problem?

On some watercrafts, the bolt securing the steering cable to the steering stem arm maybe be improperly installed and could allow the steering cable to disconnect from the steering stem arm. If this occurs, it may result in a sudden loss of steering and possible collision with another vessel or with a fixed or floating object. This situation can potentially cause serious injuries or even death to rider or bystander.

#### What should you do?

Immediately stop using your watercraft and call an authorized BRP Sea-Doo dealer and make an appointment to have your watercraft inspected and repaired. The dealer will perform this work at no charge to you.

# To contact your nearest authorized Sea-Doo dealer, visit www.sea-doo.com, or contact us by phone at the numbers below.

#### What to do if you feel this notice is an error?

This notice was mailed to you according to the most current information we have available. If you no longer own this watercraft or some information in this notice is incorrect, please contact BRP at your earliest convenience.

#### If you have questions.

If you have questions about this notice, please contact your authorized BRP Sea-Doo dealer and if he or she is unable to answer your questions, please call BRP in the US and Canada at 1 (888) 864-2002, 8:00 to 18:00 eastern time.

We apologize for any inconvenience this may cause you. Thank you for your immediate attention to this matter.

Sincerely,

After-Sales Service Department Bombardier Recreational Products Inc. and BRP US Inc. Ski-Doo Lynx Sea-Doo Evinrude Johnson Rotax Can-Am