

**CAUTION:** All involved customers must be notified, all involved units must be corrected as per instructions herein.

# Campaign no.: 2012–0002

# July 28<sup>th</sup>, 2011 Subject: CVT Drain Plug Replacement

No. **2012-2** 

YEAR	MODEL	MODEL NUMBER	SERIAL NUMBER
2012	Commander™ 800R Series	6CCA, 6CCB, 6CCC 6DCA, 6DCB, 6DCC	See list enclosed
	Commander™ 1000R Series	6ACA, 6ACB 6BCA, 6BCB, 6BCC, 6BCE, 6BCF, 6BCG 6ECA, 6ECB, 6ECC 6GCA, 6GCC	

# PROBLEM

CVT cover drain plug may tear allowing water and mud intrusion into the CVT cover.

# SOLUTION

Replace the drain plug as described in this bulletin.

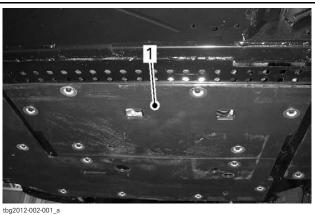
# **REQUIRED PARTS**

Parts required in this bulletin must be ordered through the normal channel.

DESCRIPTION	PART NUMBER	QTY
Drain tube kit	(P/N 707 001 179)	1

# PROCEDURES

- 1. Properly lift and support vehicle.
- 2. Remove the central skid plate.



UNDERNEATH VEHICLE – FROM LH SIDE 1. Central skid plate

3. Remove the CVT drain plug.



1. CVT drain plug to be removed

4. Install the new drain plug and secure it using the spring clamp.

NOTE: Make sure hose is properly inserted on CVT cover nipple.



- New drain plug
  Spring clamp
- 5. Reinstall skid plate.

TIGHTENING TORQUE			
Skid plate screws	6.5 N∙m ± 0.5 N∙m (58 lbf∙in ± 4 lbf∙in)		

# WARRANTY

Submit a warranty claim using the following information:

CAMPAIGN NUMBER	2012-0002
Claim Type	Campaign claim
Action	Repair
Flat Rate Time	0.3 hour
Expiry Date	July 19 <sup>th</sup> , 2013

Click in the REPAIR BOX while completing your claim on BOSSWeb.

REPAIR	<b>v</b>

For claiming procedure, refer to the *DEALER/DIS*-*TRIBUTOR WARRANTY GUIDE*.

# **SERIAL NUMBERS LISTING OF INVOLVED VEHICLES**

#### Model: 6ACA

From 000007 to 000036 From 000043 to 000078

### Model: 6ACB

From 000001 to 000006 From 000037 to 000042 From 000079 to 000108

### Model: 6BCA

From 000001 to 000058 From 000065 to 000220 From 000233 to 000404 From 000447 to 000600

# Model: 6BCB

From 000001 to 000318

#### Model: 6BCC

From 000059 to 000064 From 000221 to 000232 From 000405 to 000446 From 000601 to 000672

### Model: 6BCE

From 000001 to 000410

#### Model: 6BCF

From 000001 to 000210 From 000223 to 000306 From 000325 to 000480

#### Model: 6BCG

From 000211 to 000222 From 000307 to 000324 From 000481 to 000516

Model: 6CCA

From 000082 to 000093

## Model: 6CCB

From 000094 to 000117 From 000130 to 000135 From 000142 to 000165

# Model: 6CCC

From 000118 to 000129 From 000136 to 000141

# Model: 6DCA

000075 000080 From 000085 to 000192

*Model: 6DCB* From 000002 to 000135

#### Model: 6DCC

000025 From 000040 to 000146

#### Model: 6ECA

From 000002 to 000073 From 000080 to 000169 From 000176 to 000265 From 000278 to 000361 From 000368 to 000445 From 000482 to 000641 From 000774 to 000971 From 001014 to 001163 From 001326 to 001365

#### Model: 6ECB

From 000074 to 000079 From 000170 to 000175 From 000266 to 000268 From 000270 to 000277 From 000362 to 000367 From 000446 to 000457 From 000446 to 000475 From 000642 to 000677 From 000738 to 000773 From 000972 to 000980 From 001164 to 001205 From 001302 to 001325

#### Model: 6ECC

From 000458 to 000463 From 000476 to 000481 From 000678 to 000737 From 001008 to 001013 From 001206 to 001301

#### Model: 6GCA

From 000001 to 000026

# Model: 6GCC

From 000001 to 000002